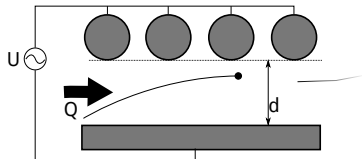


# Increasing throughput in dielectrophoretical micro- and nanoparticle separation

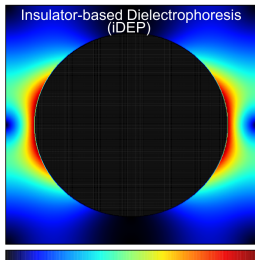
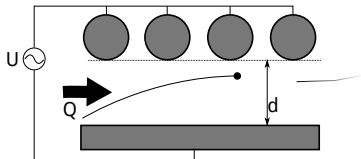
**Georg R. Pesch**, Fei Du, Yan Wang, Michael Baune, Jorg Thöming

IOP Dielectrophoresis 2014, London  
London, July 14th, 2014

# >> Separation of micro- and nanoparticles

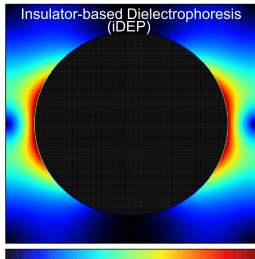
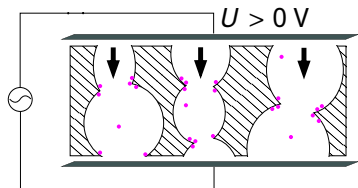
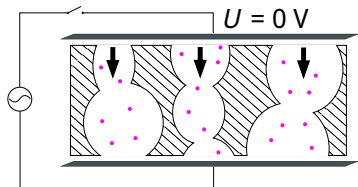
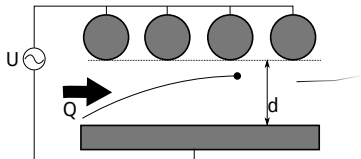


# >> Separation of micro- and nanoparticles



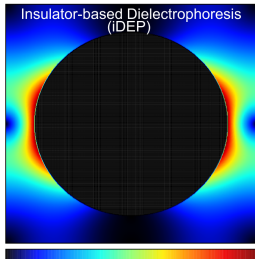
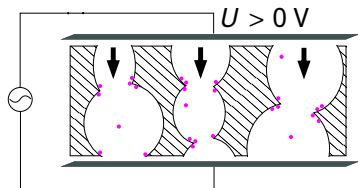
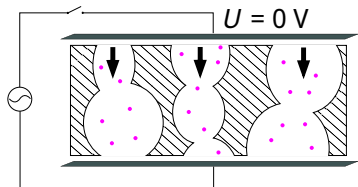
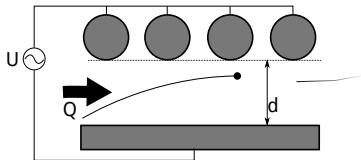
$$\nabla \mathbf{E} \cdot \mathbf{E} / \text{V}^2 \text{ m}^{-3}$$

# » Separation of micro- and nanoparticles



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# » Separation of micro- and nanoparticles



$$\nabla \mathbf{E} \cdot \mathbf{E} / \text{V}^2 \text{ m}^{-3}$$

## 1. Dielectrophoretical filtration

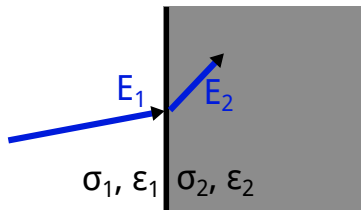
2. Increase electric field disturbance by structure in iDEP and DEP filtration



# >> Induced field inhomogeneities

## Insulator-based DEP:

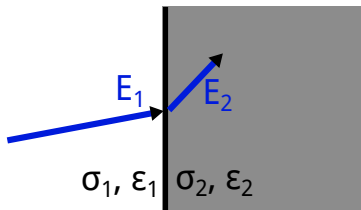
- ▶ different dielectric properties between materials
- ▶ **induced** electrical field inhomogeneities



# >> Induced field inhomogeneities

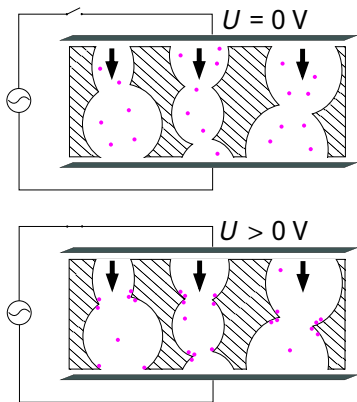
## Insulator-based DEP:

- ▶ different dielectric properties between materials
- ▶ **induced** electrical field inhomogeneities

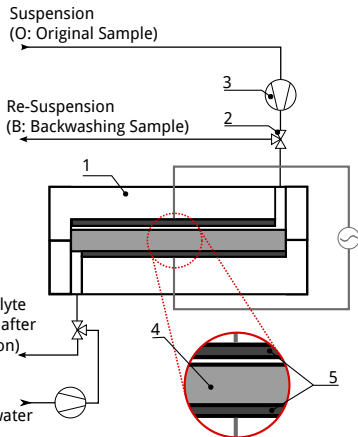


## Dielectrophoretical filtration:

- ▶ Scattering material is highly porous, i. e., a filter



# >> Dielectrophoretical filtration

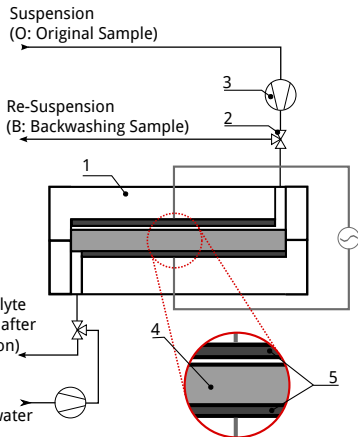


- ▶ Separation of layer-by-layer assembled nanocapsules from polyelectrolyte of identical charge.

1. separation cell, 2. valve, 3. pump, 4. filter,  
5. electrodes

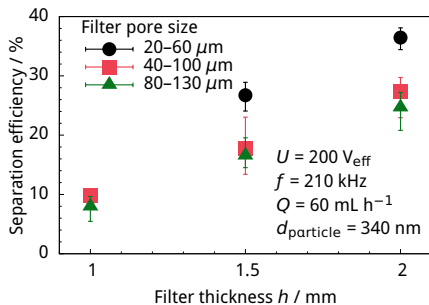


# » Dielectrophoretical filtration

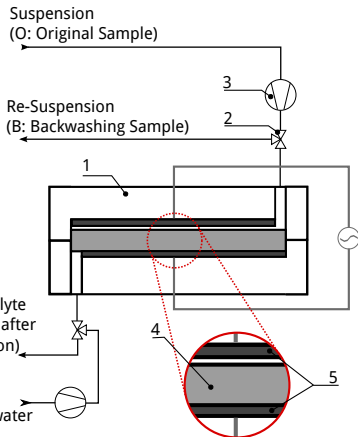


1. separation cell, 2. valve, 3. pump, 4. filter, 5. electrodes

- Separation of layer-by-layer assembled nanocapsules from polyelectrolyte of identical charge.

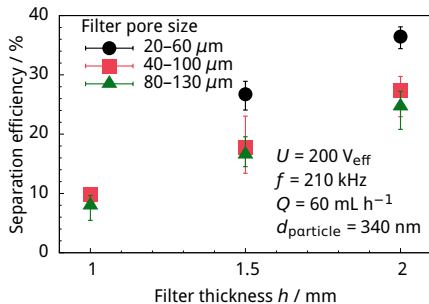


# » Dielectrophoretical filtration



1. separation cell, 2. valve, 3. pump, 4. filter, 5. electrodes

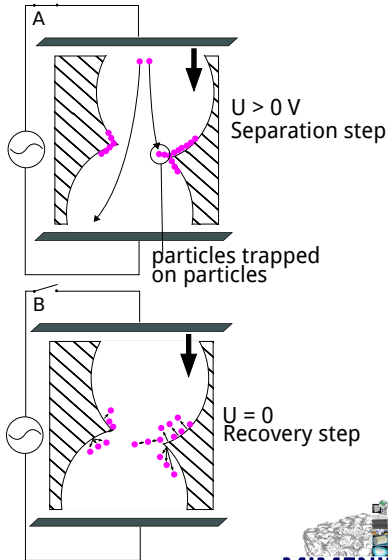
- Separation of layer-by-layer assembled nanocapsules from polyelectrolyte of identical charge.



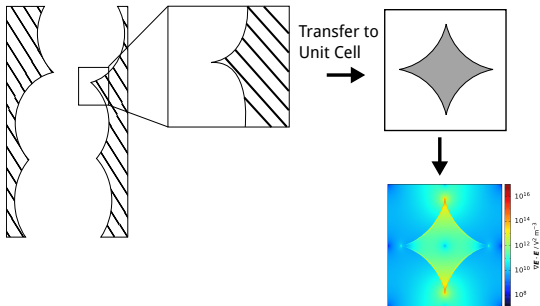
Extrapolation: 100 % separation at 6 mm thickness

# >> Dielectrophoretical filtration

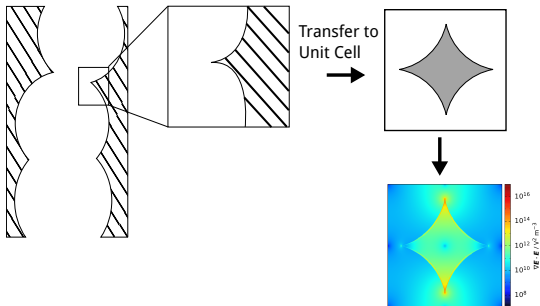
- ▶ Easy recovery of trapped particles by switching off the electric field
- ▶ Separation of particles 2 orders of magnitude smaller than filter pore size
  - ▶ Comparably low pressure loss
  - ▶ No filter cake formation / Fouling



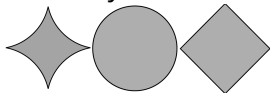
# >> How to intensify $E$ field distortion? ( $\nabla|E|^2 \uparrow$ )



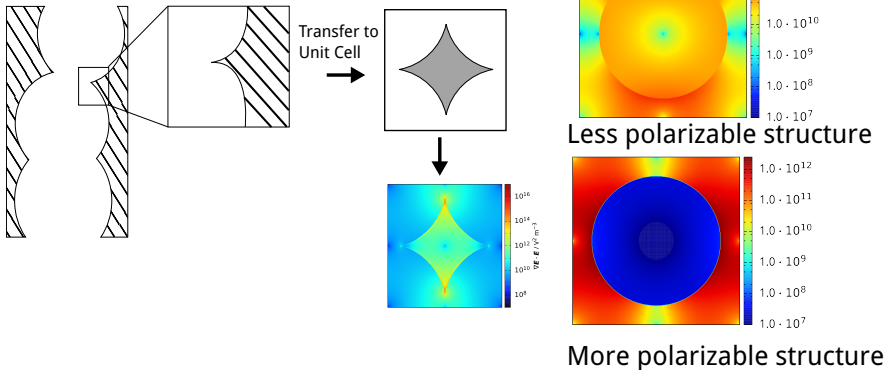
# >> How to intensify $E$ field distortion? ( $\nabla|E|^2 \uparrow$ )



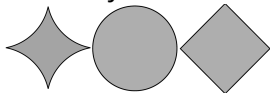
## ► Geometry



# >> How to intensify $E$ field distortion? ( $\nabla|\mathbf{E}|^2 \uparrow$ )



## ► Geometry



## ► Material

# >> Scattering of the electric field

## Poisson's equation

$$\nabla(\epsilon^* \nabla \phi) = \rho$$

$\phi$  - electric potential,  $\rho = 0$  for charge free space

$$\mathbf{E} = -\nabla \phi$$

▶  $\epsilon^* = \epsilon_0 \epsilon_r - j \frac{\sigma}{\omega}$

# >> Scattering of the electric field

## Poisson's equation

$$\nabla(\epsilon^* \nabla \phi) = \rho \quad \phi - \text{electric potential, } \rho = 0 \text{ for charge free space}$$

$$\mathbf{E} = -\nabla \phi$$

- ▶  $\epsilon^* = \epsilon_0 \epsilon_r - j \frac{\sigma}{\omega}$
- ▶ Neumann BC for insulating boundaries

$$\frac{\partial \phi}{\partial \mathbf{n}} = 0$$

- ▶ Dirichlet BC for electrodes

$$\phi = U_0$$



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$$\phi = U_0$$

- ▶  $\epsilon^*$  is frequency dependent, so is scattering

- ▶ Scattering of electrical field lines at material interfaces:

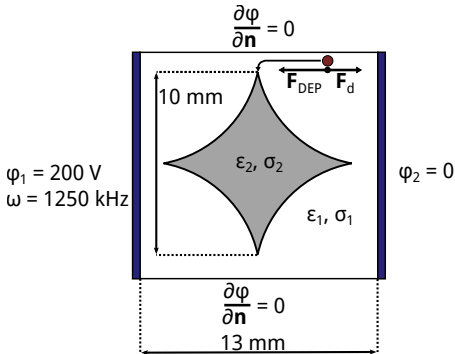
$$\mathbf{E}_1 \times \mathbf{n}_1 = \mathbf{E}_2 \times \mathbf{n}_2,$$

$$\epsilon_1^* \mathbf{E}_1 \cdot \mathbf{n}_1 = \epsilon_2^* \mathbf{E}_2 \cdot \mathbf{n}_2$$

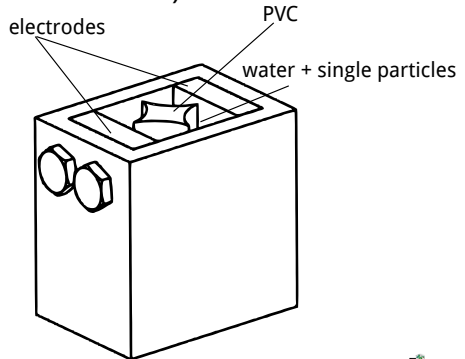
- ▶ **Tangential** components are **continuous** across interface
- ▶ **Normal** components **changes value** according to  $\epsilon^*$ .

# >> Simulation geometry

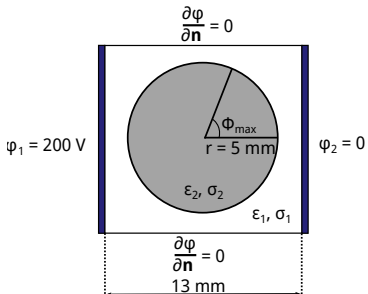
Simulation study to understand influence of material and structure:



Experimental setup to validate simulation results  
(Comparison of particle trajectories and velocities)



# » Influence of frequency/material



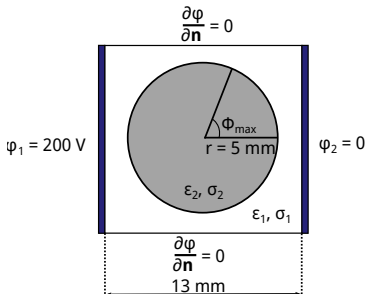
## ► Water:

$$\epsilon_1 = 80, \sigma_1 = 5.5 \cdot 10^{-6} \text{ S/m}$$

## ► BaTiO<sub>3</sub>:

$$\epsilon_2 = 10000, \sigma_2 = 10^{-12} \text{ S/m}$$

# » Influence of frequency/material

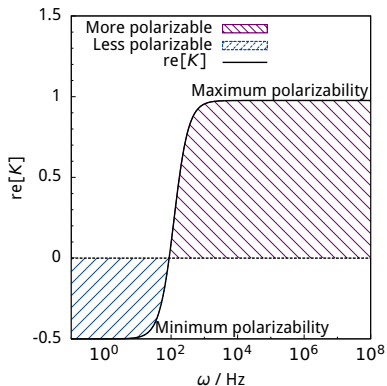


## ► Water:

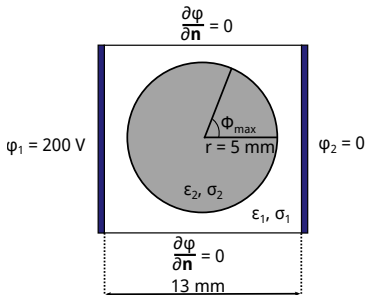
$$\epsilon_1 = 80, \sigma_1 = 5.5 \cdot 10^{-6} \text{ S/m}$$

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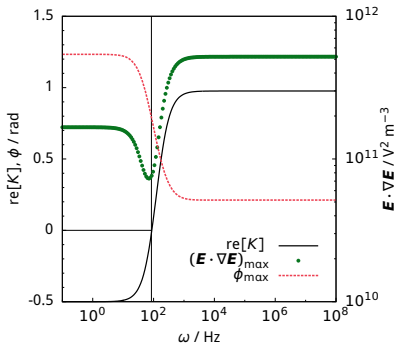
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## ► BaTiO<sub>3</sub>:

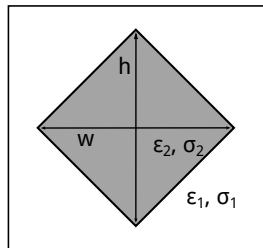
$$\epsilon_2 = 10000, \sigma_2 = 10^{-12} \text{ S/m}$$

- $\Phi_{\max}$  points towards maximum  $(\mathbf{E} \cdot \nabla) \mathbf{E}$  on the surface



- Stronger electric field distortion if particle is better polarizable ( $\text{Re}[K] = 1$ )
- Particle exhibits minimum of polarization if  $\text{Re}[K] = 0$
- $((\mathbf{E} \cdot \nabla) \mathbf{E})_{\max}$  switches position

# » Influence of geometry



Aspect ratio =  $w / h$

AR < 1

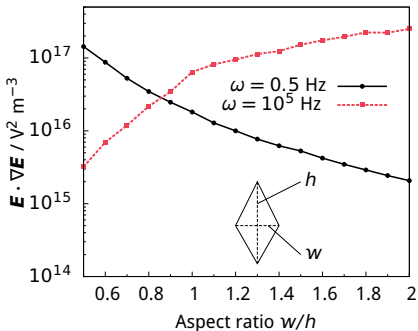


$h = 10 \text{ mm}$

AR > 1

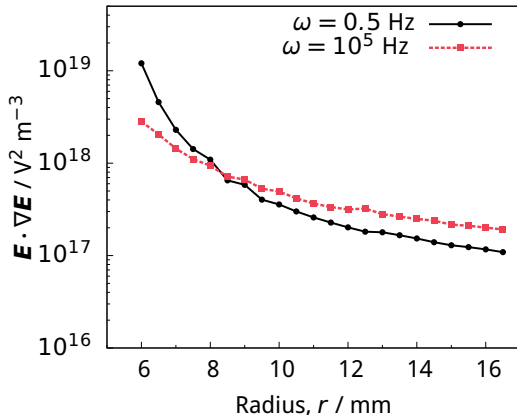
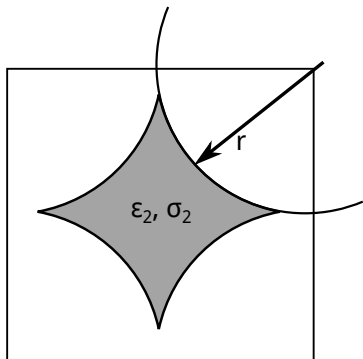


$w = 10 \text{ mm}$



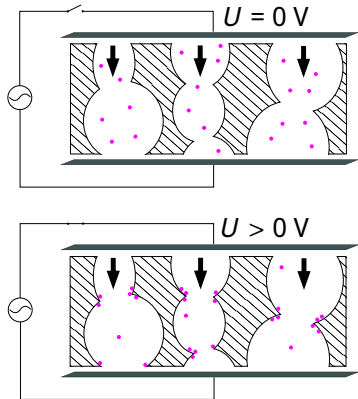
- Optimal AR dependent on frequency

## » Influence of geometry



- ▶  $((\mathbf{E} \cdot \nabla)\mathbf{E})_{\max}$  increases with decreasing radius (sharper tip)
- ▶ Effect is more pronounced if structure is less polarizable

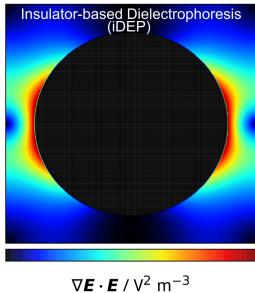
# » Conclusion



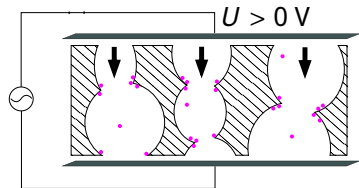
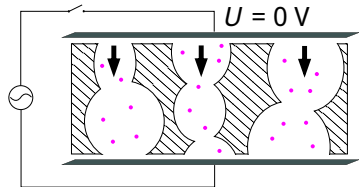
- ▶ Separation of small particles in comparably large pores
  - ▶ No fouling
  - ▶ Low pressure loss
- ▶ Easy recovery



# » Conclusion

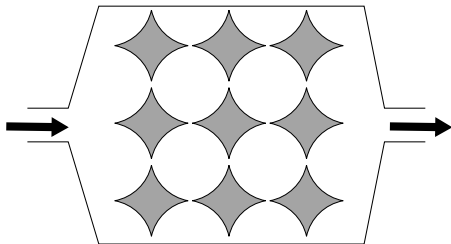


- ▶ Scattering of electric field is influenced by structure and material
- ▶ Particle movement can be optimized with ideal design parameters



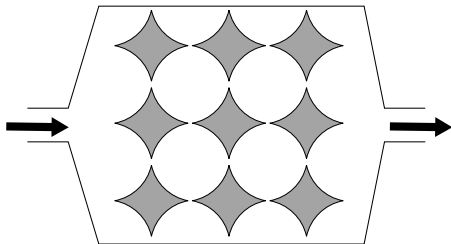
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## >> Outlook

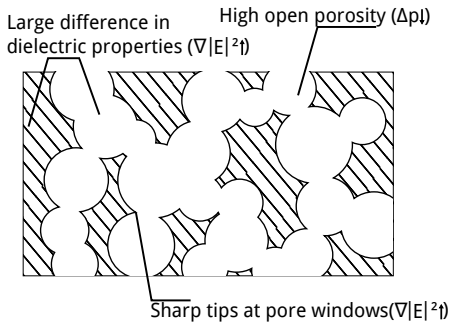


- ▶ Higher trapping in flow devices with optimized structure and material
- ▶ 2D filter model

# » Outlook



- ▶ Higher trapping in flow devices with optimized structure and material
- ▶ 2D filter model

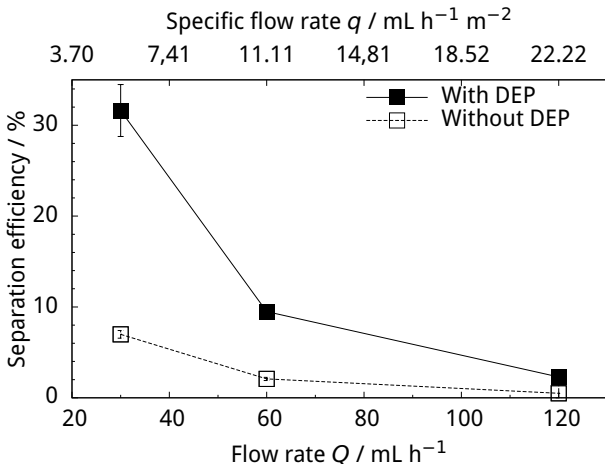


- ▶ Transfer of knowledge to produce **ideal filter**



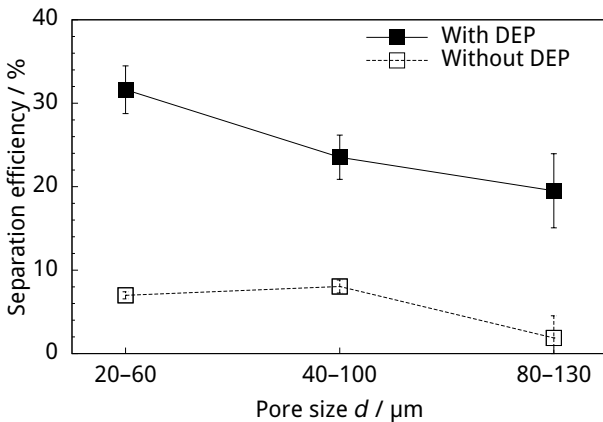
Thank you very much for your attention!

# >> Influence of flow rate on separation efficiency



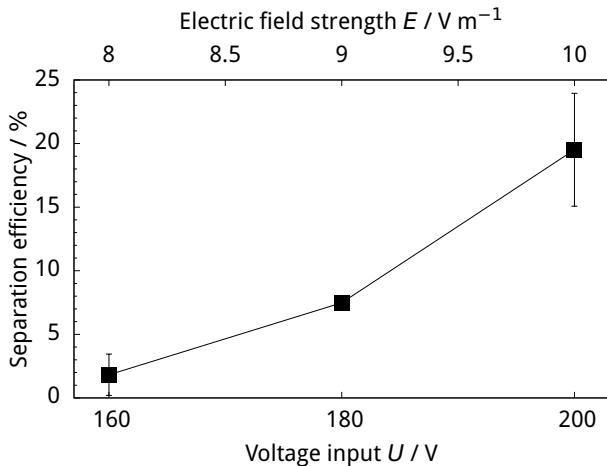
$f = 210 \text{ kHz}$ ,  $U = 200 \text{ V}$ ,  $d = 20\text{--}60 \text{ }\mu\text{m}$ ,  $h = 1 \text{ mm}$ .

# >> Influence of filter pore size on separation efficiency



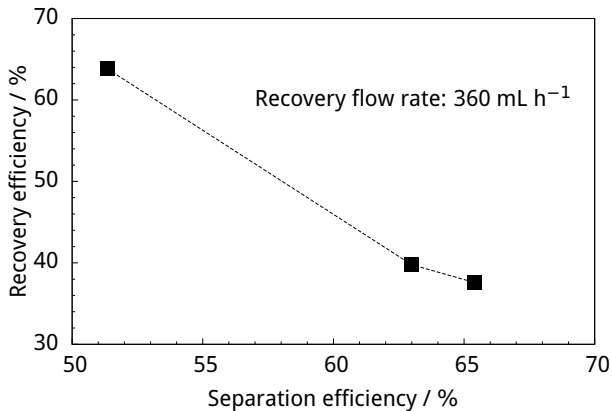
$f = 210 \text{ kHz}$ ,  $U = 200 \text{ V}$ ,  $Q = 30 \text{ mL h}^{-1}$ ,  $h = 1 \text{ mm}$ .

# >> Influence of voltage on separation efficiency



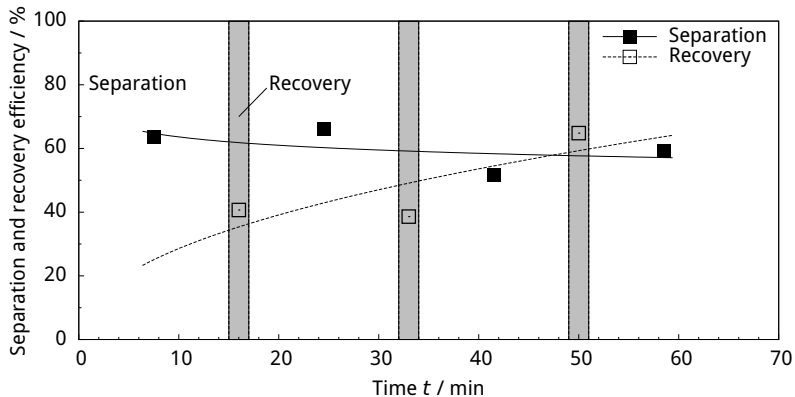
$f = 210 \text{ kHz}$ ,  $Q = 30 \text{ mL h}^{-1}$ ,  $d = 80\text{--}130 \text{ }\mu\text{m}$ ,  $h = 1 \text{ mm}$ .

## >> Recovery of trapped particles



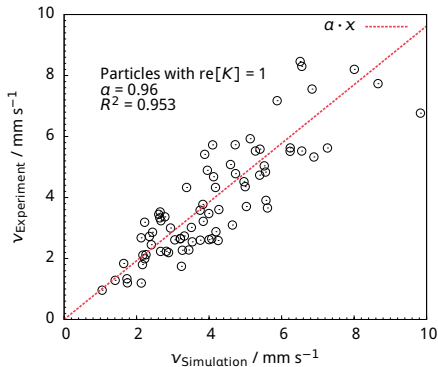


# >> Semi-continuous application for particle recovery



# »» Proof of simulation model

pDEP particles:  
Insulating PVC post in water.  
Ionic exchange catalyst particles  
( $d \sim 500\mu\text{m}$ ).



nDEP particles:  
Insulating PVC post in water.  
PS particles ( $d = 500\mu\text{m}$ ).

